

## Extrudex FleX-J: Installation for Curved Openings

The Extrudex FleX-J helps simplify installations around curved windows such as round tops and half round windows. To install around the top of these types of windows, please use these following steps:

- Measure the circumference of the arch, then add 1-1/2" to allow for overlap of the bottom installed FleX-J channel.
- Place the FleX-J along one side of the window, leaving a 3/4" section below the bottom edge of the window sill (see figure). Position the first nail at the base of the arch. Drive the nail through the flange, tightly securing the FleX-J.

### **BE SURE THAT THE FleX-J IS NAILED TIGHTLY!**

- Place additional nails every 6" along the flange. Again, nail tightly. Be sure the last nail is positioned at the base of the opposite side.
- Using a utility knife, cut through the back of the FleX-J, at the point where it extends beyond the bottom edge of the window sill. Make a second cut perpendicular to the first at the base of the FleX-J face. The length of the cut should equal the length of the extension (see figure).
- Put a 90° bend in the FleX-J, then nail the resulting tab under the window (see figure).
- Repeat on opposite end of the round top.
- To install the FleX-J channel to the bottom of the window, square cut the corners to overlap the FleX-J. The bottom channel should be installed using the same technique that would be used on typical window and door with j-channel trim. Use Pop-Rivets to secure the corners (see figure). Use washers on the inside of the rivets to prevent pull-through.

**Remember to properly flash all windows**

